

Crate & Barrel Billiard Assembly Instructions Provided by:

American Heritage Billiards



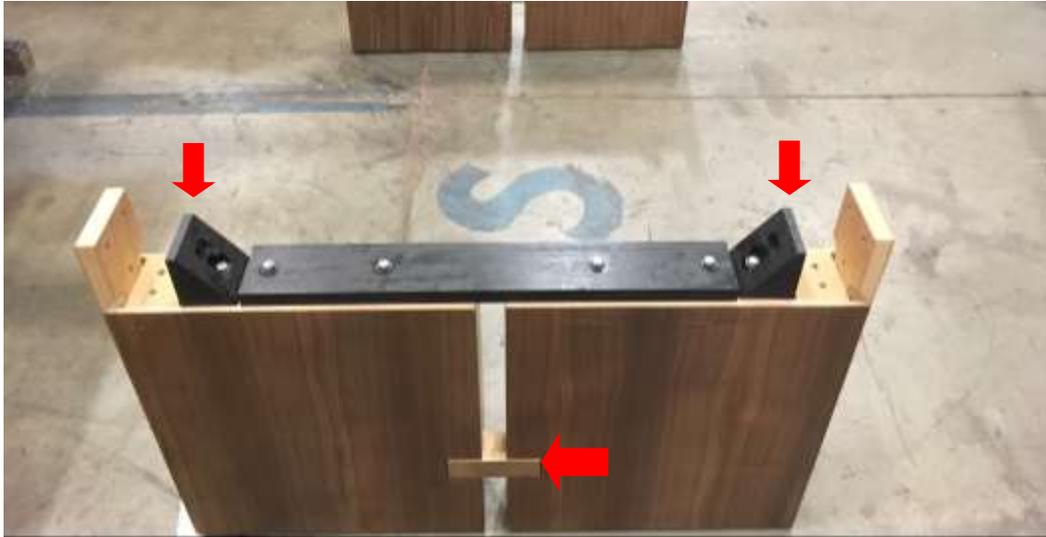
****Please read entire Assembly guide prior to building the table.**

Prior to Assembly, Check that there is 2 x Leg Boxes, 1 Side Blinds Box, 1 x Rail Box, and all hardware shown below



Step 1: Unscrew and Remove the MDF packing material from the bottom of each leg. Making sure each leg is placed with the connecting block facing the outside of the table, the first step is to remove the angled blocks from each leg - make sure to keep the angled blocks for Step 2!



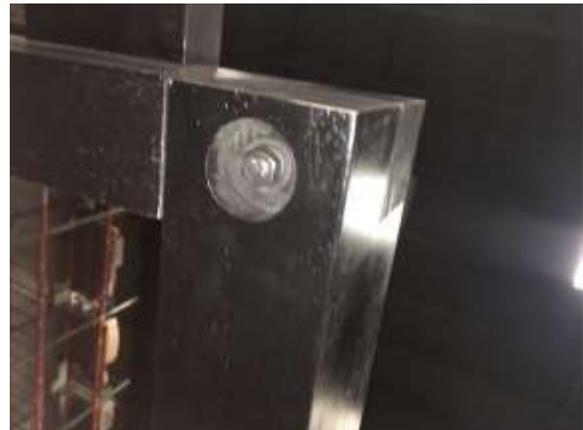


Step 2: Attach the long side beams to each end of the leg as shown below. After securing the beams to the legs, return the angled blocks to their original position and bolt them in to the beam and the top of the leg as shown below. Tighten all bolts securely.





Step 3: Assemble the remaining beam structure by placing the cross beams in the notch of the long beams and hand tightening using the provided bolts, washers and nuts; repeat on both sides. Place the end beams on the table as shown and hand tighten using the provided bolts, washers and nuts; repeat on both sides.





Step 4: With a tape measure, measure the cross beam assembly diagonally from opposing corners to make sure cross beam assembly is square, and then tighten all beams.

Step 5: Making sure table assembly is in the proper spot in the room, use a level to ensure the frame is level to the floor. Use flat shims under the legs to adjust if needed.

Step 6: Locate the center piece of slate and position it on the cross beam assembly so that it is centered to both the length and width of the assembly (you must be very accurate with placement). Pre-drill hole through slate screw hole using a 3/16" drill bit. Vacuum out debris and secure using slate screws pictured below (figure 1.A). Continue with same process with both outside sections of slate.



1.a

Step 7: With a level or straight edge, be sure that the slate seams are flat and level. If adjustments need to be made, loosen slate screws and place a shim(s) in area that needs adjustment. Tighten screws and check for levelness. Use Bee's Wax or similar to fuse the seams of the slate together.

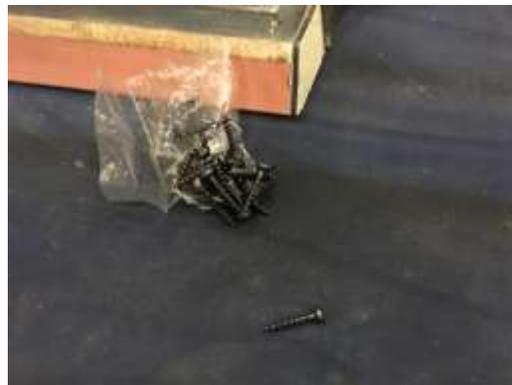
Step 8: Remove any wax, dust and debris from the slate surface to prep it for the bedcloth. Layout bedcloth centering it over the slate surface. Starting at one end, staple cloth to slate framing working from center out toward the pockets stretch cloth toward pockets. Go to opposite end of table and repeat process but pull the cloth tight while stapling. Repeat on long sides working from center between center pocket and end pocket stretching cloth toward the pockets as you staple. Once cloth is completely stapled, cut pocket openings by cutting small vertical incisions in cloth to relax the fabric so it can be stretched and stapled around opening. Finally, make "X" style slits in cloth where rail bolts will go through the slate holes (see photo below).



Step 9: Slate bed will ultimately look like this when covered with cloth

Step 10A: Locate the #2 and #3 rails (side rails) and the corresponding long side blinds. Make sure rail blind is centered on the rails measuring the overhang on each end. Make sure the center pocket opening seam is tight. Secure long side blind to cleats using provided screws. **Be absolutely sure to use**

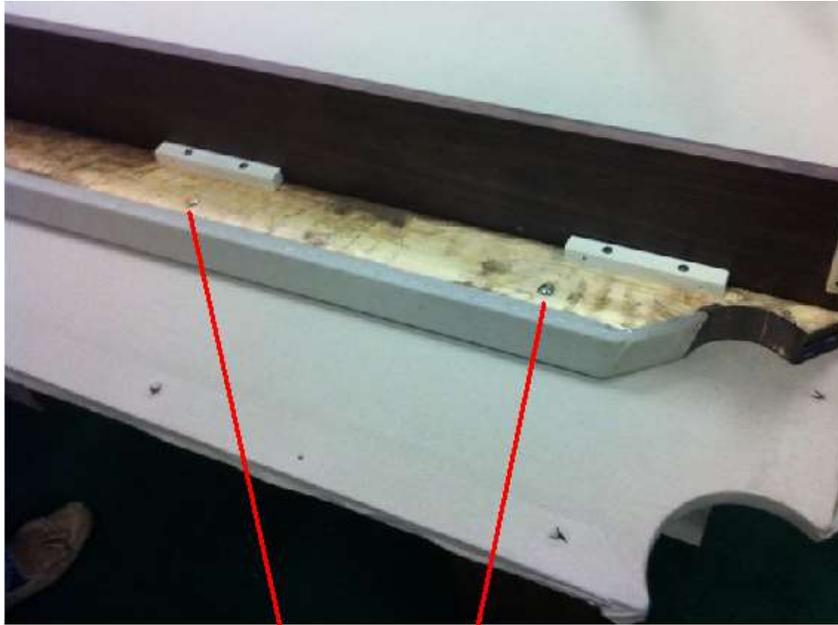
only the enclosed blind screws when securing the blinds to each rail; incorrect screw length will cause permanent damage to all blinds.



Step 10B: Follow this same process for the end rails and blinds.

Step 11: For both long side rail/blind assemblies, thread the threaded rods into all rail inserts being sure to hand tighten before proceeding to the next step

Do not touch the End Rails or End Blinds yet.



Rail Inserts



Threaded
Rod

Step 12: Take the two long rail/blind assemblies and position by lining up the rail bolt holes in the slate and the corresponding threaded rods of the rail. Hand tighten the rails using the domed washer and nut. (Dome of washer faces down)

Step 13A: Slide the end rail/blind assembly onto the table making sure both corners align with the side rail/blind assemblies. Repeat this step for both ends of the table.

Step 13B: Once all four corners are flush, attach the end blind to the side blind using the cleats to ensure that all four corners stay flush during the following steps.



Step 14: You may now hand tighten the end rails to the table as described in Step 12.

Step 15: Once all rails/blinds are straight and flush, tighten all rail nuts with deep well socket.



Side Pocket (2)



Corner Pocket (4)

Step 13: NOTE: the side pockets and corner pockets ARE different and will only work correctly one way. To install the pockets, squeeze the top of the pocket and bring it up through the pocket opening from the bottom. Be sure not to push back the pockets so they are flush against the rail; the first priority is to ensure they line up with the felt near the playing surface. Peel back the paper to reveal the sticky side of the velcro on the backside of the Pocket to secure the Pocket to the Rail.

